



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3204-11
Job Sheet 172799



Part No: D3204-11

Job Qty: 8 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: C 05.08.11 Added Step 25 KJ/JLM IPP Rev:D Now on Waterjet 08-01-08 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/3/18	3/3/18	0.00	0.00	Start Up Waterjet		ac 18/03/21
100	Waterjet	8 pcs	3/3/18	3/3/18	0.00	0.48	Waterjet1		ac 18/03/21
120	Mill Conv	8 pcs	3/5/18	3/5/18	0.00	0.64	Mill Conv 1		18/03/28
140	QC	8 pcs	3/5/18	3/5/18	0.00	0.00	QC8		mml 18/04/18
150	Packaging	8 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3	WA002	APR 06 2018
160	QC21-SA	8 Ea	3/5/18	3/5/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3204

Descriptions: 120 - 1-Face to size .300" 2-Open hole to .191" as per Dwg D3204 3-Deburr

150 - *****STOCK IN LARGE FAB***** LOCATION : WA002

DAS
21
9-88

APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.375X01.000	6061T6 Bar .375 X 1.00	.8504 ft (.1063 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.375X01.000	1	43	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.300inches ± 0.010	0.310 0.290		
2	Plate	0.598inches ± 0.005	0.603 0.593		
3	Plate	0.191inches + 0.005 - 0.000	0.196 0.191		
4	Plate	0.700inches ± 0.010	0.710 0.690		
5	Plate	0.250inches ± 0.010	0.260 0.240		
6	Plate	0.848inches ± 0.010	0.858 0.838		
7	Plate	0.377inches ± 0.010	0.387 0.367		

Plex 2/21/18 4:20 PM Dart.Gagnon.Michelle



Container No: S053629



Part: D3204-11

Job No: 172799

Serial No/Batch: S053629

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 832-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/21/18